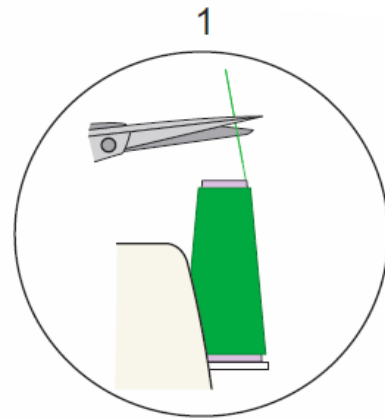


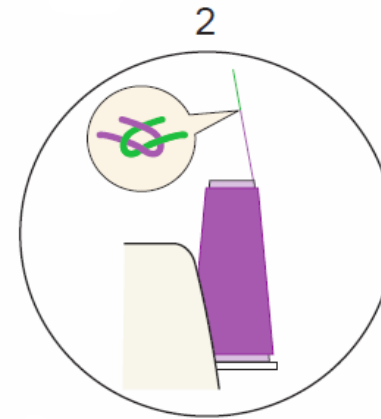
Changing the bobbins



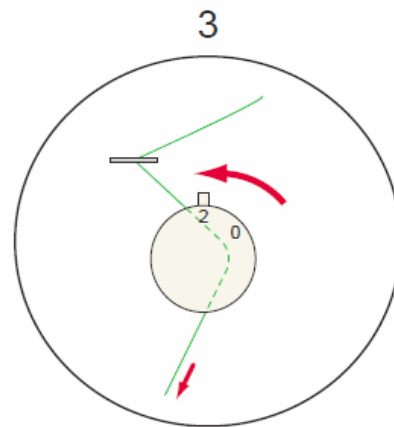
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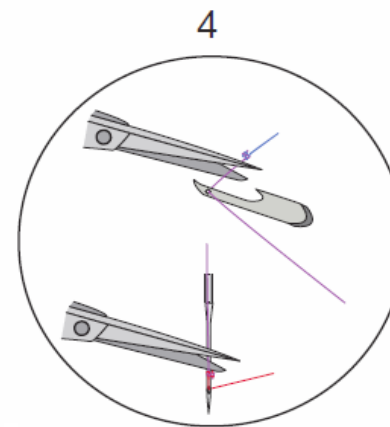
Cut the thread near the bobbins.



Knot the ends with the new thread



Put all tension knobs on 0.



Pull the knots through the tension discs and through the loopers. Cut the thread just before the needles and thread the needles.Z